



  
**CANCELLI**  
MARINE CARPENTRY  
IN ALUMINUM



  
**Akes 19 | open**

**Akes 19** is a new open alloy boat with great rough sea capabilities and good comfort also requiring low power to have good performances. The hull, derived from bigger Akes models, has been designed for 40/60 hp engines or 70 hp.

**Akes 19** planes at very low speed with very low trim angle, at very low revs and without need to "push" on the throttle; this allows to ride with big load with poor decreasing of performance in any conditions, and otherwise without necessity of bigger and expensive engines.

A stable hull, transverse and longitudinally, that allow to come back in any weather and sea condition, with maximum safety and dry ride.

Easy to drive, light, but also very very stiff, due to his material (alloy 5083 marine grade, 4mm thick) and his strong stiffening system hull grid, calculated with 3d analysis software. **Akes 19** is able to withstand every stress in the sea without any care or issues.

Continue weldings and stiff deck contribute to made a monolithic structure without leaks. Unsinkable and filled with polystyrene .

So seaworthiness, but also comfort. The wide deck area is accessible by 2 platforms in which lies the ladder, and there is a wide sofa seat in the stern area with backrest for 3 peoples.

Just ahead a drive helm with enough space for cooler, wide enough for 2 peoples.

There is always enough space to move without tight spaces. **Akes 19** consolle is enough wide (90 cm), to drive comfortably avoiding any "crouch, cringes" drive ways.

In the front of the consolle there is also another seat, with comfortable dimensions, not "false". At the bow, a "U" shaped seat with possibility of central table useful as table for eating or sundress area.

Entire **Akes 19**'s deck is drained by big drain holes and has enough space below to place a 110 L plastic fuel tank and water tank.





"The hull is fully welded with double pulsed arc welder "weco power pulse" , with continuous alloy thread ALM G 5.

Accessories are fixed and bolted with inox screws 316 A 4 (Uni etc etc etc), fully enclosed with teflon topping or fixotropic sealant 1k , to complese insulate aluminum from steel.

## Akes 19 open Technical Specifications

Material: marine grade alloy 5083 H111  
6 - 8 - 15 mm thickness

Length: 5.7 m

Beam: 6.30 m

Width: 2.05 m

Dry weight: 430 kg

Draft: 0.3 m

Hull:  
deep V with variable deadrise

Engine:  
recommende 40/60 or 40/70 cv

Max speed: 35 MPH

Design category CE: C

Max load: 6 persons

Self bailing

Unsinkable, 3 watertight compartments



ACCESSORIES
2 colours hull paint with antifouling
3 bow hatches
2 console hatches
1 helm seat hatch
2 stern bench hatches
4 interior sides inspectio cases
2 circulars watertights hatches on deck floor
4 inox 200 mm cleats
1 12V plug
Zinc anodes diam. 70 mm
3 stairs ladder
Inox stemhead
Kit 3 hatches locks
Inox hinges
Steering wheel
Electric panel with 5 switches
Bilge pump with switch
Plexiglass windshield
Battery cut off
Complete upholstery

OPTIONAL
Bow table
Teak deck or flexiteek
Big stern prolongues
Shower system with 55l tank, inlet cap, vent and pump
Stereo hi-fi with speakers
Cooler/freezer
Sumbrella bimini
Fender
Handles on console
Fuel tank 95 lt in crosslinked plastics, inlet cap, vent and indicator
Compass built-in storage
Hatch in console
Hull colours
Navigation lights
Horn
Entire boat cloth cover
Helm cushion on bolster
Raised footrest console
Cloth cover
Anchor
Rope and chain with anchor
Bow sundress upholstery
Bow sundress prolongue with upholstery



**Cancelli Cesare**  
**Carpenteria metallica e nautica**  
 Via Ticino, 18 - 24050 Ghisalba (Bg) - Italy  
 Tel. +39 0363 900432 - Fax +39 0363 942126  
[www.carpenterianauticacancellicesare.it](http://www.carpenterianauticacancellicesare.it)  
[info@cancellicesare.it](mailto:info@cancellicesare.it)